



**Declaration under 37 C.F.R. §1.132**

I, Daijiro Inoue, a citizen of Japan, hereby declare the following:

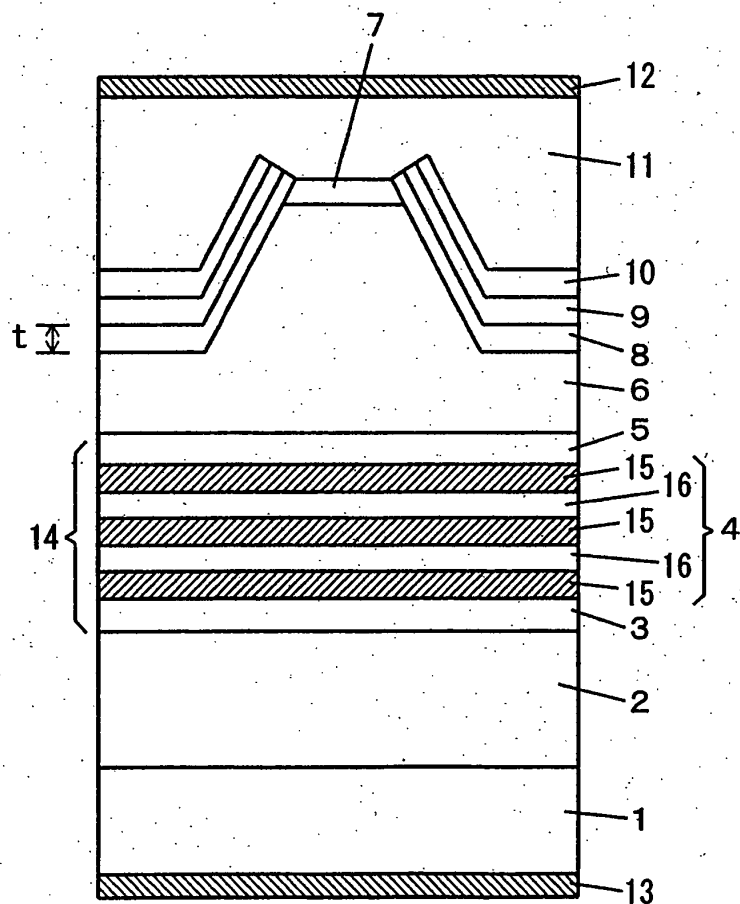
1. I graduated in Kyoto Institute of Technology. My research involved analysis of amorphous materials.
2. Since 1985, I have been employed by Sanyo Electric Co., LTD, and affiliated with R&D Headquarters. I am and have been engaged in the research and development of compound semiconductor electronic and optical devices.
3. I am a co-inventor of the invention of United States Patent Application No. 09/746,065.
4. I have read and am familiar with the above-identified patent application as well as the Final Office Action dated February 11, 2003, and the cited references therein.
5. I declare that I conducted the following three experimental investigations, which show unexpected results associated with the thickness of a depletion enhancement layer in a semiconductor device of the present invention:

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**Background of the Experiments**

FIG. 1 is a typical sectional view of a semiconductor laser device according to an embodiment of the present invention. In the semiconductor laser device shown in FIG. 1, a cladding layer 2 of  $n\text{-(Al}_{0.7}\text{Ga}_{0.3})_{0.5}\text{In}_{0.5}\text{P}$  having a thickness of 1500 nm and an emission layer 14 described later are successively formed on an n-GaAs substrate 1. A cladding layer 2 of  $p\text{-(Al}_{0.7}\text{Ga}_{0.3})_{0.5}\text{In}_{0.5}\text{P}$  having a thickness of 1500 nm and a contact layer of  $p\text{-Ga}_{0.5}\text{In}_{0.5}\text{P}$  having a thickness of 200 nm are successively formed on the emission layer 14. The p-type cladding layer 6 and the p-type contact layer 7 are etched to define a ridge portion.

FIG. 1



The carrier concentration of the n-GaAs substrate 1 is  $1 \times 10^{18} \text{ cm}^{-3}$ , the carrier concentration of the n-type cladding layer 2 is  $3 \times 10^{17} \text{ cm}^{-3}$ , and the carrier concentration of the p-type contact layer 7 is  $2 \times 10^{18} \text{ cm}^{-3}$ , respectively.

Further, a depletion enhancement layer 8 of a thickness  $t$  having a striped opening on the upper surface of the ridge portion is formed on the p-type cladding layer 6. A low carrier concentration layer 9 of GaAs of 1000 nm in thickness having a striped opening on the upper surface of the ridge portion is formed on the depletion enhancement layer 8. An n-type current blocking layer 10 of n-GaAs of 500 nm in thickness having a striped opening on the upper surface of the ridge portion is formed on the low carrier concentration layer 9. The carrier concentration of the n-type current blocking layer 10 is  $8 \times 10^{17} \text{ cm}^{-3}$ . The carrier concentration of the low carrier concentration layer 9 is lower than that of the n-type current blocking layer 10.

A contact layer 11 of p-GaAs having a thickness of 3000 nm is formed on the p-type contact layer 7 located in the striped opening of the n-type current blocking layer 10 and on the n-type current blocking layer 10. The carrier concentration of the p-type contact layer is  $3 \times 10^{19} \text{ cm}^{-3}$ . A p-electrode 12 having a thickness of 300 nm is formed on the p-type contact layer 11. An n-electrode 13 having a thickness of 300 nm is formed on the back side of the n-GaAs substrate 1.

The emission layer 14 includes a guide layer 3 of  $(\text{Al}_{0.5}\text{Ga}_{0.5})_{0.5}\text{In}_{0.5}\text{P}$  having a thickness of 30 nm formed on the n-type cladding layer 2, a quantum well active layer 4 formed on the guide layer 3 and a guide layer 5 of  $(\text{Al}_{0.5}\text{Ga}_{0.5})_{0.5}\text{In}_{0.5}\text{P}$  having a thickness of 30 nm formed on the quantum well active layer 4.

The quantum well active layer 4 has a superlattice structure formed by alternately stacking a plurality of quantum well layers 15 of  $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$  each having a thickness of 5 nm and a plurality of barrier layers 16 of  $(\text{Al}_{0.5}\text{Ga}_{0.5})_{0.5}\text{In}_{0.5}\text{P}$  each having a thickness of 5 nm. For example, the number of the barrier layers 16 is 2, and the number of the quantum well layers 15 is 3.

Table 1 shows the aforementioned structure.

Table 1

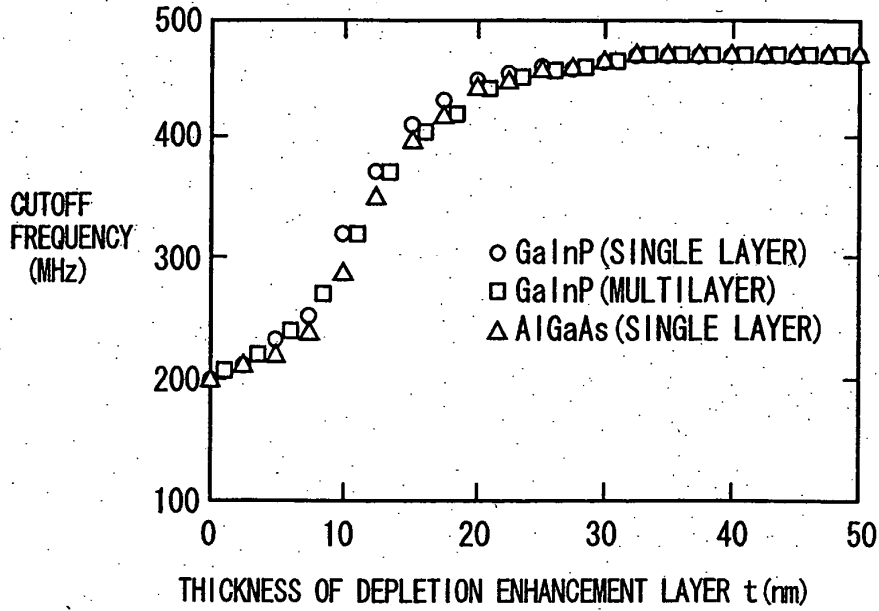
Name of Layer		Composition and Name of Layer	Thick-ness (nm)	Carrier Concentration ( $\text{cm}^{-3}$ )	Nu-mer-al
Emission Layer		n-GaAs Substrate		$1 \times 10^{18}$	1
		Cladding Layer of n- $(\text{Al}_{0.7}\text{Ga}_{0.3})_{0.5}\text{In}_{0.5}\text{P}$	1500	$3 \times 10^{17}$	2
		Guide Layer of $(\text{Al}_{0.5}\text{Ga}_{0.5})_{0.5}\text{In}_{0.5}\text{P}$	30		3
	Quantum Well Active Layer	Quantum Well Layer of $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$	5		15
		Barrier Layer of $(\text{Al}_{0.5}\text{Ga}_{0.5})_{0.5}\text{In}_{0.5}\text{P}$	5		16
		Guide Layer of $(\text{Al}_{0.5}\text{Ga}_{0.5})_{0.5}\text{In}_{0.5}\text{P}$	30		5
		Cladding Layer of p- $(\text{Al}_{0.7}\text{Ga}_{0.3})_{0.5}\text{In}_{0.5}\text{P}$	1500	$3 \times 10^{17}$	6
		Contact Layer of p- $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$	200	$2 \times 10^{18}$	7
		Depletion Enhancement Layer of $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$	t		8
		Low Carrier Concentration Layer of GaAs	1000		9
		Current Blocking Layer of n-GaAs	500	$8 \times 10^{17}$	10
		Contact Layer of p-GaAs	3000	$3 \times 10^{19}$	11
		p-Electrode	300		12
		n-Electrode	300		13

The cutoff frequency is such a frequency that the amplitude of a laser beam superposed with a sine wave output from the object semiconductor laser device is reduced by 3 dB as compared with the case of superposing a low frequency (the superposed frequency is not more than 10 MHz in this example).

### First Experiment

The present inventors investigated the effects on cutoff frequency of varying the thickness t of the depletion enhancement layer 8 of the above structure. Thicknesses of less than 10 nm to 50 nm were studied. FIG. 6 shows the results of measurement of a cutoff frequency of the semiconductor laser device shown in Table 1 with variation of the thickness t of the depletion enhancement layer 8.

FIG. 6



Referring to FIG. 6,  $\circ$  denotes a case of employing a depletion enhancement layer 8 of  $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$  having a single-layer structure,  $\square$  denotes a case of employing a depletion enhancement layer 8 of a superlattice structure alternately having  $(\text{Al}_{0.7}\text{Ga}_{0.3})_{0.5}\text{In}_{0.5}\text{P}$  barrier layers and  $\text{Ga}_{0.5}\text{In}_{0.5}\text{P}$  well layers (the thickness  $t$  is the sum of the thicknesses of the well layers), and  $\triangle$  denotes a case of employing a depletion enhancement layer 8 of  $\text{Al}_{0.45}\text{Ga}_{0.55}\text{As}$  having a single-layer structure respectively.

FIG. 6 clearly shows that the cutoff frequency, which was 200 MHz when the semiconductor laser device was formed with no depletion enhancement layer 8, is improved when the thickness  $t$  of the depletion enhancement layer 8 is increased, and remarkably improved when the thickness  $t$  of the depletion enhancement layer 8 exceeds 10 nm, and substantially saturated when the thickness  $t$  is about 20 nm. Therefore, the thickness  $t$  of the depletion enhancement layer 8 is preferably at least 10 nm, and more preferably at least 20 nm saturating improvement of the cutoff frequency. When the thickness  $t$  of the depletion enhancement layer 8 is at least 15 nm, the intermediate level between 10 nm and 20 nm, the high-frequency characteristic is sufficiently improved.

## Second Experiment

The structure of a semiconductor laser device evaluated in a second experiment is similar to that shown in FIG. 1, while the materials, thicknesses and carrier concentrations of respective layers are different from those in the first experiment. Table 2 shows the materials, thicknesses and carrier concentrations of the respective layers forming the semiconductor laser device according to this embodiment.

Table 2

Name of Layer		Composition and Name of Layer	Thick-ness (nm)	Carrier Concentration ( $\text{cm}^{-3}$ )	Nu-mer-al
Emission Layer		n-GaAs Substrate		$1 \times 10^{18}$	1
		Cladding Layer of n- $\text{Al}_{0.45}\text{Ga}_{0.55}\text{As}$	1500	$3 \times 10^{17}$	2
		Guide Layer of $\text{Al}_{0.35}\text{Ga}_{0.65}\text{As}$	30		3
	Quantum Well Active Layer	Quantum Well Layer of $\text{Al}_{0.1}\text{Ga}_{0.9}\text{As}$	5		15
		Barrier Layer of $\text{Al}_{0.35}\text{Ga}_{0.65}\text{As}$	5		16
		Guide Layer of $\text{Al}_{0.35}\text{Ga}_{0.65}\text{As}$	30		5
		Cladding Layer of p- $\text{Al}_{0.45}\text{Ga}_{0.55}\text{As}$	1500	$1 \times 10^{18}$	6
		Contact Layer of p-GaAs	200	$4 \times 10^{18}$	7
		Depletion Enhancement Layer of $\text{Al}_{0.25}\text{Ga}_{0.75}\text{As}$	t		8
		Low Carrier Concentration Layer of GaAs	1000		9
		Current Blocking Layer of n-GaAs	500	$5 \times 10^{17}$	10
		Contact Layer of p-GaAs	3000	$3 \times 10^{19}$	11
		p-Electrode	300		12
		n-Electrode	300		13

The present inventors investigated the effects on cutoff frequency of varying the thickness  $t$  of the depletion enhancement layer 8 of the above structure. Thicknesses of less than 10 nm to 50 nm were studied. FIG. 8 illustrates results of measurement of a cutoff frequency of the semiconductor laser device shown in Table 2 with variation of the thickness  $t$  of a depletion enhancement layer 8. Referring to FIG. 8,  $\circ$  denotes a case of employing a depletion enhancement layer 8 of  $\text{Al}_{0.25}\text{Ga}_{0.75}\text{As}$  having a single-layer structure, and  $\square$  denotes a case of employing a depletion enhancement layer 8 of a superlattice structure alternately having  $\text{Al}_{0.45}\text{Ga}_{0.55}\text{As}$  barrier layers and  $\text{Al}_{0.25}\text{Ga}_{0.75}\text{As}$  well layers (the thickness  $t$  is the sum of the thicknesses of the well layers).

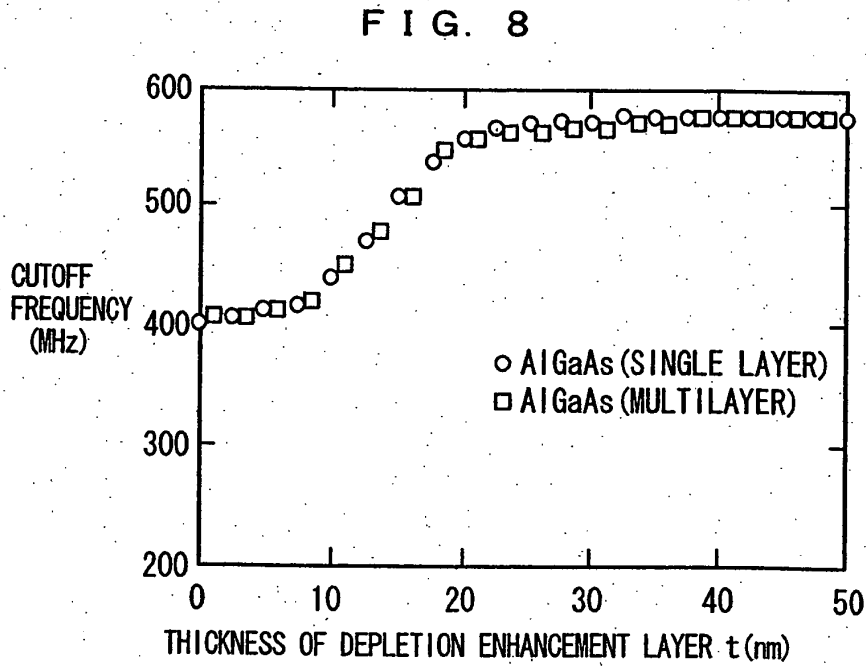


FIG. 8 clearly shows that the cutoff frequency, which was 400 MHz when the semiconductor laser device is formed with no depletion enhancement layer 8, is improved when the thickness  $t$  of the depletion enhancement layer 8 is increased, remarkably improved when the thickness  $t$  of the depletion enhancement layer 8 exceeds 10 nm, and substantially saturated when the thickness

t is about 20 nm. Therefore, the thickness t of the depletion enhancement layer 8 is preferably at least 10 nm, and more preferably at least 20 nm saturating improvement of the cutoff frequency. When the thickness t of the depletion enhancement layer 8 is at least 15 nm, the intermediate level between 10 nm and 20 nm, the high-frequency characteristic is sufficiently improved.

### **Third Experiment**

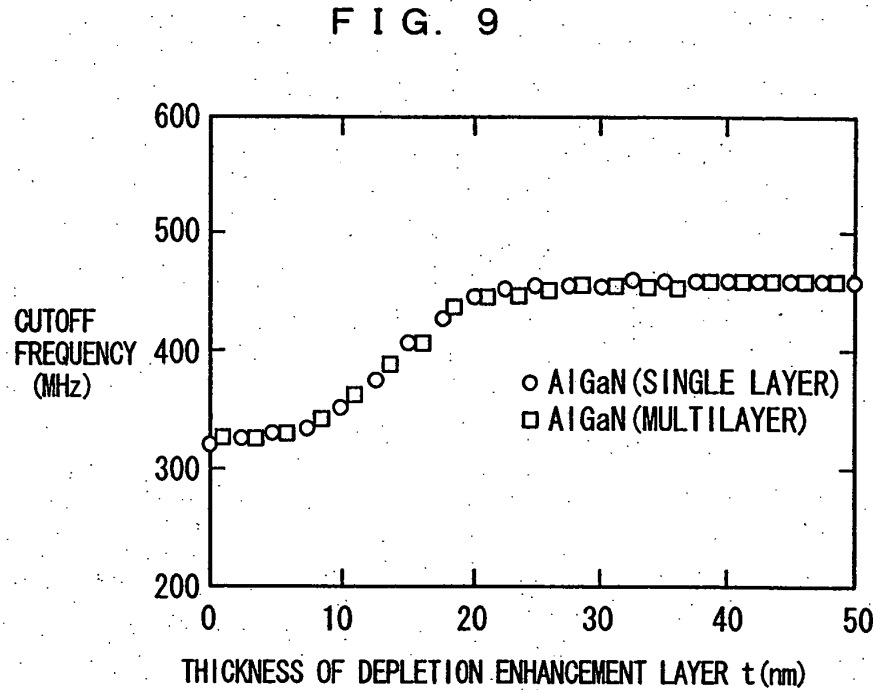
The structure of the semiconductor laser device evaluated in a third experiment is similar to that shown in FIG. 1, while the materials, thicknesses and carrier concentrations of respective layers are different from those in the first embodiment. Table 3 shows the materials, thicknesses and carrier concentrations of the respective layers forming the semiconductor laser device according to this embodiment.

**Table 3**

Name of Layer		Composition and Name of Layer	Thick-ness (nm)	Carrier Concentration ( $\text{cm}^{-3}$ )	Nu-mer-al
Emis-sion Layer		n-GaN Substrate		$1 \times 10^{18}$	1
		Cladding Layer of n- $\text{Al}_{0.15}\text{Ga}_{0.85}\text{N}$	1000	$3 \times 10^{17}$	2
		Guide Layer of GaN	30		3
	Quantum Well Active Layer	Quantum Well Layer of $\text{In}_{0.15}\text{Ga}_{0.85}\text{N}$	5		15
		Barrier Layer of $\text{In}_{0.05}\text{Ga}_{0.95}\text{N}$	5		16
		Guide Layer of GaN	30		5
		Cladding Layer of p- $\text{Al}_{0.15}\text{Ga}_{0.85}\text{N}$	1000	$2 \times 10^{17}$	6
		Contact Layer of p-GaN	200	$3 \times 10^{17}$	7
		Depletion Enhancement Layer of $\text{Al}_{0.07}\text{Ga}_{0.93}\text{N}$	t		8
		Low Carrier Concentration Layer of GaN	800		9
		Current Blocking Layer of n-GaN	200	$5 \times 10^{17}$	10
		Contact Layer of p-GaN	3000	$8 \times 10^{17}$	11
		p-Electrode	300		12
		n-Electrode	300		13



FIG. 9 illustrates results of measurement of a cutoff frequency of the semiconductor laser device shown in Table 3 with variation of the thickness  $t$  of a depletion enhancement layer 8. Referring to FIG. 9,  $\circ$  denotes a case of employing a depletion enhancement layer 8 of  $\text{Al}_{0.07}\text{Ga}_{0.93}\text{N}$  having a single-layer structure, and  $\square$  denotes a case of employing a depletion enhancement layer 8 of a superlattice structure alternately having  $\text{Al}_{0.15}\text{Ga}_{0.85}\text{N}$  barrier layers and  $\text{Al}_{0.07}\text{Ga}_{0.93}\text{N}$  well layers (the thickness  $t$  is the sum of the thicknesses of the well layers).



The present inventors investigated the effects on cutoff frequency of varying the thickness  $t$  of the depletion enhancement layer 8 of the above structure. Thicknesses of less than 10 nm to 50 nm were studied. FIG. 9 clearly shows that the cutoff frequency, which was 320 MHz when the semiconductor laser device is formed with no depletion enhancement layer 8, is gradually improved when the thickness  $t$  of the depletion enhancement layer 8 is increased, remarkably improved when the thickness  $t$  of the depletion enhancement layer 8 exceeds 10 nm, and substantially saturated when the thickness  $t$  is about 20 nm. Therefore, the thickness  $t$  of the

depletion enhancement layer 8 is preferably at least 10 nm, and more preferably at least 20 nm saturating improvement of the cutoff frequency. When the thickness  $t$  of the depletion enhancement layer 8 is at least 15 nm, the intermediate level between 10 nm and 20 nm, the high-frequency characteristic is sufficiently improved.

**Summary**

The above experiments clearly show the unexpected result associated with the thickness of the depletion enhancement layer of a semiconductor device of the present invention being in the range of 10-20 nm.

Signed,

C/o Sanyo Electric Co., LTD

2-5-5, Keihanhondori, Moriguchi-shi,

Osaka 570-8677 JAPAN

Daijiro Inoue

Daijiro Inoue

Nov. 6, 2003

Date